

Ion Aluminium



Price Catalogue 2014/15

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www.ionaluminium.com.au

- Superior products
- Superior service
- Extensive product range
- Technical and practical support and advice
- Technically qualified professionals
- Quality assured





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Effective August - 2014 ALL Prices ex GST	



Custom Orders

At Ion Aluminium, our reputation spans more than two decades of knowledge in crafting, supplying and installing the best quality products available. You're not limited to the items on the subsequent pages, because at Ion Aluminium we manufacture and craft premium quality products to order. Some of our custom options include:

> Bifold Doors & Windows

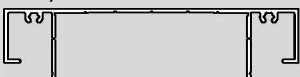
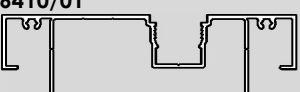
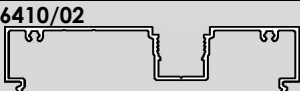
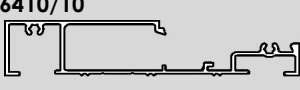
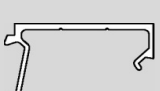
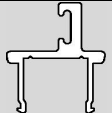
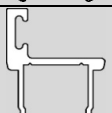
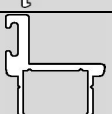
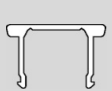

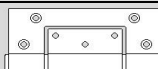
> Louvres

> Shopfronts

Your custom order is made from high-grade, durable aluminium; with an emphasis on durability. Aluminium has tensile strength, corrosion resistance, light weight, design flexibility, non sparking, non magnetic and offers high resistance to vandalism and fire damage; making it an ultimate material.

Enquiries

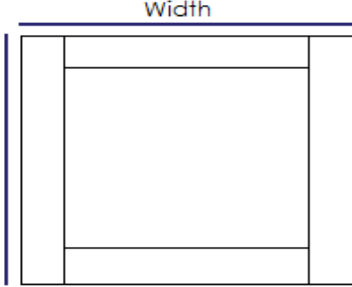
Our friendly and industry experienced staff will guide you through every step of the way from conception to finished product and future care. We respect every enquiry and offer a prompt, personal and honest service. Please contact us for further information and we will be happy to help!

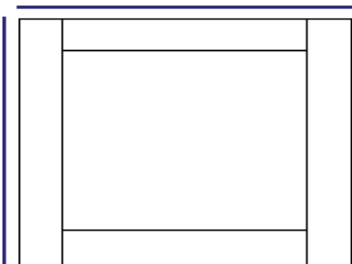
Section	Description	Length	Weight		C/ Anodised		Powder Coated		
[Suite is 99mm wide overall]			Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr	
6410/05 	Standard Track (Head Track)	2.75	2.09	0.76	\$35.60	\$12.95	\$37.39	\$13.60	
		3.75	2.85		\$48.55		\$50.99		
6410/01 	Track (Finned Mullion)	2.15	2.10	0.98	\$32.58	\$15.15	\$34.20	\$15.91	
		2.75	2.68		\$41.67		\$43.75		
		3.75	3.66		\$56.82		\$59.65		
6410/02 	Mating Track	2.75	2.19	0.80	\$36.64	\$13.32	\$38.46	\$13.99	
		3.75	2.99		\$49.97		\$52.45		
6410/10 	Sill	2.75	2.27	0.82	\$41.90	\$15.24	\$44.01	\$16.00	
		3.75	3.09		\$57.13		\$60.01		
64/15 	Bead	2.75	0.62	0.22	\$11.09	\$4.03	\$13.37	\$4.86	
		3.75	0.84		\$15.12		\$18.23		
DS 20 	35mm Door. Fits on narrow side of partition	2.15	0.53	0.25	\$10.16	\$4.73	\$12.15	\$5.65	
		2.75	0.68		\$12.99		\$15.53		
		3.75	0.93		\$17.72		\$21.18		
DS 40 	40mm Door. Fits on narrow side of partition	2.15	0.52	0.24	\$10.16	\$4.73	\$14.13	\$6.57	
		2.75	0.67		\$12.99		\$18.08		
		3.75	0.91		\$17.72		\$24.65		
DS 76/92-40 	45mm Door. Fits on wide side of partition	2.15	0.53	0.25	\$10.07	\$4.68	\$15.37	\$7.15	
		2.75	0.68		\$12.88		\$19.66		
		3.75	0.93		\$17.56		\$26.81		
PF25 	Pocket Filler	2.15	0.33	0.15	\$6.16	\$2.87	\$10.14	\$4.71	
		2.75	0.42		\$7.88		\$12.96		
		3.75	0.58		\$10.75		\$17.68		
07MH 	Mohair	per 1m		Black		\$1.49			
LBS20G	Light Barrier Seal	20m Roll		Black		\$11.97			
SSH 	100mm Stainless Steel Hinge	Each		Stainless		\$6.62			

Minimum Powdercoat Charge Applies


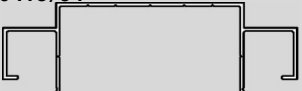
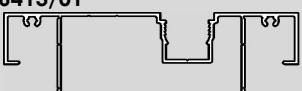
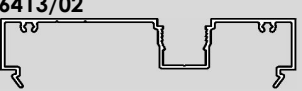
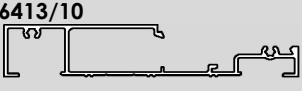
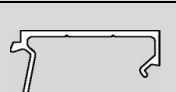
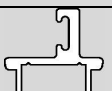
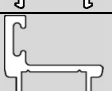




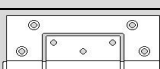
Section	Description	C/ Anodised	Powder Coated
Single Door Frame Kits			
6410DK21	2100 High Door Kit to suit 2040 high door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 6 kg.	\$140.37	\$161.42
6410DK27	2700 High Door Kit to suit full height door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 7.25 kg	\$174.17	\$200.29
Double Door Frame Kits			
6410DDK21	2100 High Double Door Kit to suit 2040 high double door 2x870 wide . 9mm clearance between doors and frame, 1749mm. 7 kg.	\$181.98	\$209.27
6410DDK27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance between doors and frame, 1749mm. 8 kg.	\$215.78	\$248.13
Fanlight Door Frame Kits			
6410FDK27	2700 High Fanlight Door Kit to suit 2040 high door with glazing frame above. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 9kg.	\$201.48	\$231.70
6410FDDK27	2700 High Fanlight Double Door Kit to suit double door 2x 870 wide with glazing frame above. Available in standard widths (826, 876, 926) 9mm clearance between doors and frame. 12kg.	\$278.17	\$319.88

All door kits come complete with hinges (2100 kits have 2, 2700 kits have 3), screws and slamstrip.

Glazing Frame Kits		Clear Anodised					
6410GFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$78.58	\$94.96	\$113.51	\$145.16	\$181.21
		1200	\$91.68	\$106.96	\$125.52	\$158.27	\$193.19
		1800	\$104.78	\$121.15	\$139.71	\$170.27	\$207.38
		2100	\$113.51	\$127.70	\$147.35	\$177.91	\$215.02
		2700	\$128.79	\$145.16	\$162.63	\$195.37	\$231.39
		3600	\$157.17	\$173.54	\$193.21	\$221.57	\$260.86

Glazing Frame Kits		Powdercoated					
6410GFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$84.48	\$101.39	\$119.58	\$153.37	\$192.37
		1200	\$97.48	\$114.39	\$133.88	\$167.67	\$205.37
		1800	\$113.09	\$128.69	\$148.18	\$181.98	\$223.20
		2100	\$120.89	\$137.79	\$157.28	\$191.08	\$228.78
		2700	\$139.08	\$155.98	\$175.49	\$209.25	\$246.97
		3600	\$169.03	\$185.88	\$205.37	\$239.18	\$278.17

All glazing frame kits come complete with screws. All dimension given are outside dimensions. No credits offered or returns accepted of fabricated items.

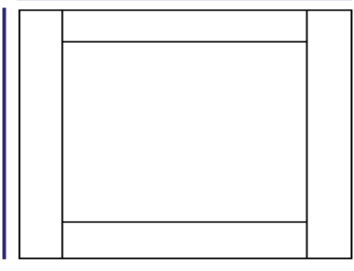
Section [Suite is 105mm wide overall]	Description	Length	Weight		C/ Anodised		Powder Coated	
			Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
6413/05 	Standard Track (Head Track)	2.75	2.10	0.76	\$38.66		\$40.60	
		3.75	2.87	0.76	\$52.72	\$14.06	\$55.36	\$14.76
6413/04 	Shadowline Head Track	2.75	2.11	0.77	\$38.84		\$40.77	
		3.75	2.88	0.77	\$52.96	\$14.12	\$55.60	\$14.83
6413/01 	Track (Finned Mullion)	2.15	2.07	0.96	\$36.17		\$37.99	
		2.75	2.64	0.96	\$46.26	\$16.82	\$48.60	\$17.67
		3.75	3.60	0.96	\$63.08		\$66.27	
6413/02 	Mating Track	2.75	2.25	0.82	\$37.54		\$39.41	
		3.75	3.07	0.82	\$51.19	\$13.65	\$53.75	\$14.33
6413/10 	Sill	2.75	2.29		\$43.51		\$45.68	
		3.75	3.13	0.83	\$59.34	\$15.82	\$62.29	\$16.61
64/15 	Bead	2.75	0.62	0.22	\$11.09		\$13.37	
		3.75	0.84	0.22	\$15.12	\$4.03	\$18.23	\$4.86
DS 20 	35mm Door. Fits on narrow side of partition	2.15	0.53	0.25	\$10.16		\$12.15	
		2.75	0.68	0.25	\$12.99	\$4.73	\$15.53	\$5.65
		3.75	0.93	0.25	\$17.72		\$21.18	
DS 40 	40mm Door. Fits on narrow side of partition	2.15	0.52	0.24	\$10.16		\$14.13	
		2.75	0.67	0.24	\$12.99	\$4.73	\$18.08	\$6.57
		3.75	0.91	0.24	\$17.72		\$24.65	
DS 76/20 	45mm Door. Fits on wide side of partition	2.15	0.58	0.27	\$10.07		\$11.85	
		2.75	0.74	0.27	\$12.88	\$4.68	\$15.16	\$5.51
		3.75	1.01	0.27	\$17.56		\$20.67	
PF25 	Pocket Filler	2.15	0.33	0.15	\$6.16		\$10.14	
		2.75	0.42	0.15	\$7.88	\$2.87	\$12.96	\$4.71
		3.75	0.58	0.15	\$10.75		\$17.68	
07MH 	Mohair	per 1m		Black		\$1.49		
LBS20G 	Light Barrier Seal	20m Roll		Black		\$11.97		
SSH 	100mm Stainless Steel Hinge	Each		Stainless		\$6.62		

Minimum Powdercoat Charge Applies

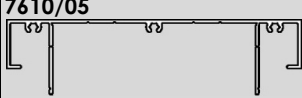
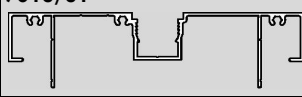
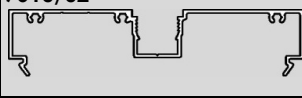
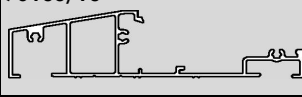

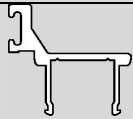
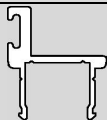
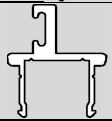




Section	Description	C/ Anodised	Powder Coated
Single Door Frame Kits			
6413DK21	2100 High Door Kit to suit 2040 high door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 6.5 kg.	\$149.50	\$171.93
6413DK27	2700 High Door Kit to suit full height door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 8 kg	\$184.58	\$212.27
Double Door Frame Kits			
6413DDK21	2100 High Double Door Kit to suit 2040 high double door 2x870 wide . 9mm clearance between doors and frame, 1749mm. 7.5 kg.	\$185.88	\$213.76
6413DDK27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance between doors and frame, 1749mm. 9 kg.	\$226.18	\$260.11
Fanlight Door Frame Kits			
6413FDK27	2700 High Fanlight Door Kit to suit 2040 high door with glazing frame above. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 10 kg.	\$205.37	\$236.18
6413FDDK27	2700 High Fanlight Double Door Kit to suit double door 2x 870 wide with glazing frame above. Available in standard widths (826, 876, 926) 9mm clearance between doors and frame. 13 kg.	\$275.57	\$316.90

All door kits come complete with hinges (2100 kits have 2, 2700 kits have 3), screws and slamstrip.

Glazing Frame Kits		Clear Anodised					
6413GFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$83.19	\$100.34	\$117.88	\$150.62	\$189.91
		1200	\$97.15	\$112.42	\$132.07	\$164.81	\$201.93
		1800	\$112.42	\$128.79	\$147.35	\$180.10	\$217.20
		2100	\$121.15	\$137.53	\$154.99	\$188.82	\$225.94
		2700	\$139.71	\$156.08	\$173.54	\$207.39	\$247.64
		3600	\$170.27	\$186.64	\$205.20	\$237.94	\$276.14

Glazing Frame Kits		Powdercoated					
6413GFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$88.39	\$105.29	\$126.08	\$159.88	\$200.18
		1200	\$102.70	\$120.89	\$140.37	\$175.49	\$214.48
		1800	\$119.60	\$137.79	\$157.17	\$191.07	\$231.37
		2100	\$128.69	\$146.87	\$166.37	\$201.48	\$240.48
		2700	\$149.50	\$166.37	\$185.88	\$220.96	\$261.27
		3600	\$183.28	\$200.18	\$219.79	\$254.81	\$295.07

All glazing frame kits come complete with screws. All dimension given are outside dimensions. No credits offered or returns accepted of fabricated items.

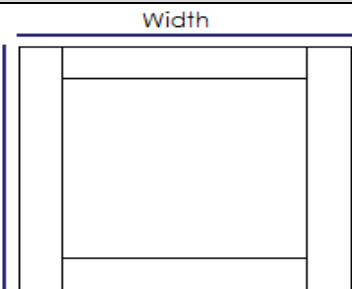
Section [Suite is 111mm wide overall]	Description	Length	Weight		C/ Anodised		Powder Coated	
			Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
7610/05 	Standard Track (Head Track)	2.75	2.33	0.85	\$39.93		\$48.22	
		3.75	3.18	0.85	\$54.46	\$14.52	\$65.76	\$17.54
7610/01 	Track (Finned Mullion)	2.15	2.13	0.99	\$35.98		\$41.49	
		2.75	2.73	0.99	\$46.03	\$16.74	\$53.07	\$19.30
		3.75	3.72	0.99	\$62.76		\$72.37	
7610/02 	Mating Track	2.75	2.39	0.87	\$40.68		\$47.44	
		3.75	3.26	0.87	\$55.48	\$14.79	\$64.69	\$17.25
7610S/10 	Sloping Sill	2.75	2.83	1.03	\$41.18		\$46.20	
		3.75	3.86	1.03	\$56.15	\$14.97	\$63.00	\$16.80
76/92S 	Sloping Bead	2.75	0.87	0.32	\$13.80		\$15.53	
		3.75	1.19	0.32	\$18.82	\$5.02	\$21.18	\$5.65
DS 76/20 	35mm Door. Fits on either side of partition	2.15	0.58	0.27	\$10.07		\$11.85	
		2.75	0.74	0.27	\$12.88	\$4.68	\$15.16	\$5.51
		3.75	1.01	0.27	\$17.56		\$20.67	
DS 76/92 - 40 	40mm Door. Fits on either side of partition	2.15	0.53	0.25	\$10.07		\$15.37	
		2.75	0.68	0.25	\$12.88	\$4.68	\$19.66	\$7.15
		3.75	0.93	0.25	\$17.56		\$26.81	
DS 76/92 - 45 	45mm Door. Fits on either side of partition	2.15	0.53	0.25	\$8.98		\$13.18	
		2.75	0.68	0.25	\$11.49	\$4.18	\$16.86	\$6.13
		3.75	0.93	0.25	\$15.67		\$23.00	
PF25 	Pocket Filler	2.15	0.33	0.15	\$6.16		\$10.14	
		2.75	0.42	0.15	\$7.88	\$2.87	\$12.96	\$4.71
		3.75	0.58	0.15	\$10.75		\$17.68	
07MH 	Mohair	per 1m		Black		\$1.49		
LBS20G 	Light Barrier Seal	20m Roll		Black		\$11.97		
SSH 	100mm Stainless Steel Hinge	Each		Stainless		\$6.62		

Minimum Powdercoat Charge Applies

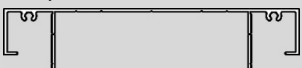
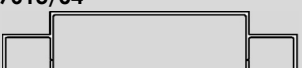
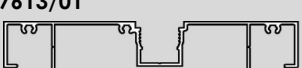








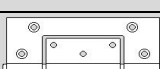
Section	Description	C/ Anodised	Powder Coated
Single Door Frame Kits			
7610DK21	2100 High Door Kit to suit 2040 high door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 6.5 kg.	\$151.42	\$174.64
7610DK27	2700 High Door Kit to suit full height door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 8 kg	\$176.79	\$205.20
Double Door Frame Kits			
7610DDK21	2100 High Double Door Kit to suit 2040 high double door 2x870 wide . 9mm clearance between doors and frame, 1749mm. 7.5 kg.	\$180.67	\$209.56
7610DDK27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance between doors and frame, 1749mm. 9 kg.	\$224.88	\$258.68
Fanlight Door Frame Kits			
7610FDK27	2700 High Fanlight Door Kit to suit 2040 high door with glazing frame above. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 10 kg.	\$205.20	\$246.81
7610FDDK27	2700 High Fanlight Double Door Kit to suit double door 2x 870 wide with glazing frame above. Available in standard widths (826, 876, 926) 9mm clearance between doors and frame. 13 kg.	\$266.48	\$311.07

All door kits come complete with hinges (2100 kits have 2, 2700 kits have 3), screws and slamstrip.

Glazing Frame Kits		Clear Anodised					
7610GFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$85.79	\$102.70	\$120.89	\$154.69	\$193.67
		1200	\$98.78	\$115.69	\$135.18	\$168.98	\$206.68
		1800	\$114.39	\$131.28	\$150.79	\$183.49	\$223.58
		2100	\$123.48	\$140.37	\$159.87	\$193.43	\$231.37
		2700	\$142.98	\$159.87	\$179.38	\$211.88	\$250.88
		3600	\$174.20	\$191.08	\$210.58	\$244.37	\$282.06

Glazing Frame Kits		Powdercoated					
7610GFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$97.15	\$117.88	\$139.71	\$180.10	\$225.94
		1200	\$112.42	\$133.16	\$156.08	\$196.47	\$241.22
		1800	\$130.98	\$150.62	\$174.64	\$213.93	\$260.86
		2100	\$141.90	\$160.97	\$184.46	\$224.85	\$269.60
		2700	\$163.73	\$184.46	\$207.39	\$246.67	\$292.52
		3600	\$200.83	\$220.48	\$243.40	\$283.78	\$328.55

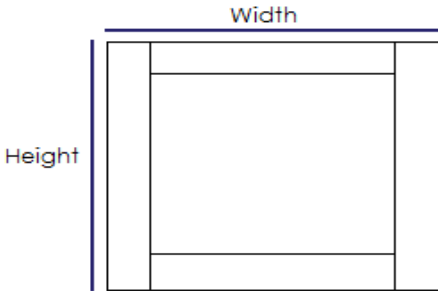
All glazing frame kits come complete with screws. All dimension given are outside dimensions. No credits offered or returns accepted of fabricated items.

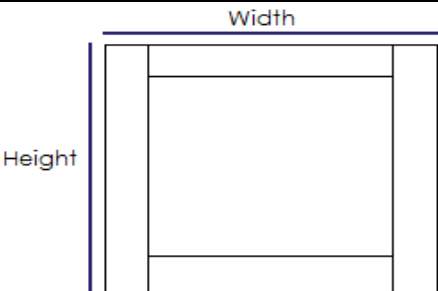
Section [Suite is 117mm wide overall]	Description	Length	Weight		C/ Anodised		Powder Coated	
			Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
7613/05 	Standard Track (Head Track)	2.75	2.22	0.81	\$39.79		\$40.11	
		3.75	3.03	0.81	\$54.26	\$14.47	\$54.69	\$14.58
7613/04 	Shadowline Head Track	2.75	2.23	0.81	\$42.10		\$43.46	
		3.75	3.04	0.81	\$57.41	\$15.31	\$59.26	\$15.80
7613/01 	Track (Finned Mullion)	2.15	2.22		\$36.91		\$37.27	
		2.75	2.84	1.03	\$47.21	\$17.17	\$47.67	\$17.34
		3.75	3.88		\$64.38		\$65.01	
7613/02 	Mating Track	2.75	2.46		\$40.89		\$42.24	
		3.75	3.36	0.90	\$55.76	\$14.87	\$57.61	\$15.36
7613S/10 	Sloping Sill	2.75	2.84		\$46.49		\$46.81	
		3.75	3.87	1.03	\$63.39	\$16.91	\$63.83	\$17.02
76/92S 	Sloping Bead	2.75	0.87		\$13.80		\$15.53	
		3.75	1.19	0.32	\$18.82	\$5.02	\$21.18	\$5.65
DS 76/20 	35mm Door. Fits on narrow side of partition	2.15	0.58		\$10.07		\$11.85	
		2.75	0.74	0.27	\$12.88	\$4.68	\$15.16	\$5.51
		3.75	1.01		\$17.56		\$20.67	
DS 76/20 	40mm Door. Fits on wide side of partition	2.15	0.58		\$10.07		\$11.85	
		2.75	0.74	0.27	\$12.88	\$4.68	\$15.16	\$5.51
		3.75	1.01		\$17.56		\$20.67	
DS 76/92 -45 	45mm Door. Fits on narrow side of partition	2.15	0.53		\$8.98		\$13.18	
		2.75	0.68	0.25	\$11.49	\$4.18	\$16.86	\$6.13
		3.75	0.93		\$15.67		\$23.00	
PF25 	Pocket Filler	2.15	0.33		\$6.16		\$10.14	
		2.75	0.42	0.15	\$7.88	\$2.87	\$12.96	\$4.71
		3.75	0.58		\$10.75		\$17.68	
07MH 	Mohair	per 1m		Black		\$1.49		
LBS20G	Light Barrier Seal	20m Roll		Black		\$11.97		
SSH 	100mm Stainless Steel Hinge	Each		Stainless		\$6.62		

Minimum Powdercoat Charge Applies

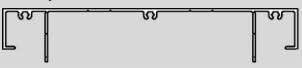
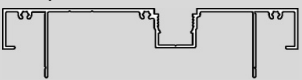
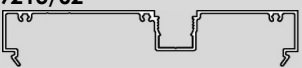
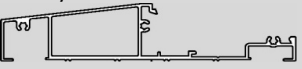

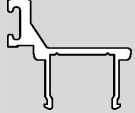
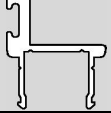
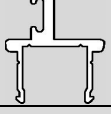
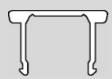

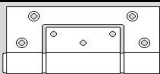
Section	Description	C/ Anodised	Powder Coated
Single Door Frame Kits			
7613DK21	2100 High Door Kit to suit 2040 high door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 6.5 kg.	\$152.09	\$174.90
7613DK27	2700 High Door Kit to suit full height door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 8 kg	\$187.17	\$215.24
Double Door Frame Kits			
7613DDK21	2100 High Double Door Kit to suit 2040 high double door 2x870 wide . 9mm clearance between doors and frame, 1749mm. 7.5 kg.	\$193.67	\$222.73
7613DDK27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance between doors and frame, 1749mm. 9 kg.	\$230.07	\$264.58
Fanlight Door Frame Kits			
7613FDK27	2700 High Fanlight Door Kit to suit 2040 high door with glazing frame above. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 10 kg.	\$211.88	\$243.65
7613FDDK27	2700 High Fanlight Double Door Kit to suit double door 2x 870 wide with glazing frame above. Available in standard widths (826, 876, 926) 9mm clearance between doors and frame. 13 kg.	\$288.58	\$331.86

All door kits come complete with hinges (2100 kits have 2, 2700 kits have 3), screws and slamstrip.

Glazing Frame Kits		Clear Anodised					
7613GFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$87.32	\$104.78	\$125.52	\$161.54	\$203.02
		1200	\$101.50	\$118.98	\$139.71	\$175.73	\$216.11
		1800	\$116.79	\$134.25	\$154.99	\$191.01	\$231.39
		2100	\$126.61	\$144.07	\$164.81	\$199.74	\$240.12
		2700	\$145.16	\$162.63	\$183.37	\$218.30	\$259.77
		3600	\$176.82	\$194.28	\$215.02	\$249.95	\$290.34

Glazing Frame Kits		Powdercoated					
7613GFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$92.28	\$111.78	\$133.77	\$172.88	\$215.78
		1200	\$107.89	\$127.38	\$149.49	\$183.86	\$231.37
		1800	\$124.79	\$144.28	\$177.28	\$204.08	\$248.26
		2100	\$133.88	\$153.37	\$175.49	\$214.48	\$257.37
		2700	\$154.69	\$174.17	\$196.27	\$236.36	\$278.17
		3600	\$189.79	\$209.27	\$230.07	\$269.06	\$313.27

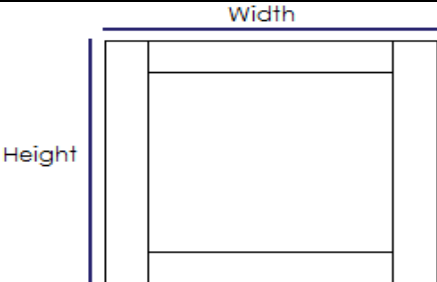
All glazing frame kits come complete with screws. All dimension given are outside dimensions. No credits offered or returns accepted of fabricated items.

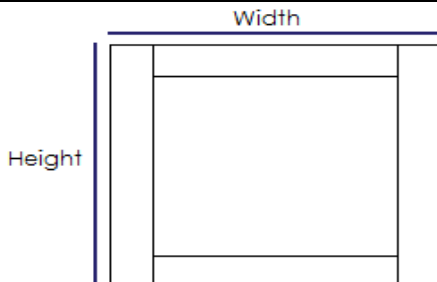
Section [Suite is 133mm wide overall]	Description	Length	Weight		C/ Anodised		Powder Coated	
			Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
9213/05 	Standard Track (Head Track)	2.75	2.54	0.92	\$44.67		\$73.34	
		3.75	3.46	0.92	\$60.91	\$16.24	\$100.01	\$26.67
9213/01 	Track (Finned Mullion)	2.15	2.56		\$46.46		\$64.99	
		2.75	3.28	1.19	\$59.42	\$21.61	\$83.13	\$30.23
		3.75	4.47		\$81.03		\$113.36	
9213/02 	Mating Track	2.75	2.75	1.00	\$52.23		\$80.47	
		3.75	3.75	1.00	\$71.23	\$18.99	\$109.74	\$29.26
9213S/10 	Sloping Sill	2.75	3.32		\$59.48		\$86.77	
		3.75	4.53	1.21	\$81.11	\$21.63	\$118.32	\$31.55
76/92S 	Sloping Bead	2.75	0.87	0.32	\$13.80		\$15.53	
		3.75	1.19	0.32	\$18.82	\$5.02	\$21.18	\$5.65
DS 76/20 	35mm Door. Fits on narrow side of partition	2.15	0.58	0.27	\$10.07		\$11.85	
		2.75	0.74	0.27	\$12.88	\$4.68	\$15.16	\$5.51
		3.75	1.01		\$17.56		\$20.67	
DS 76/92 -40 	40mm Door. Fits on narrow side of partition	2.15	0.53	0.25	\$10.07		\$15.37	
		2.75	0.68	0.25	\$12.88	\$4.68	\$19.66	\$7.15
		3.75	0.93		\$17.56		\$26.81	
DS 76/92 -45 	45mm Door. Fits on narrow side of partition	2.15	0.53	0.25	\$8.98		\$13.18	
		2.75	0.68	0.25	\$11.49	\$4.18	\$16.86	\$6.13
		3.75	0.93		\$15.67		\$23.00	
PF25 	Pocket Filler	2.15	0.33	0.15	\$6.16		\$10.14	
		2.75	0.42	0.15	\$7.88	\$2.87	\$12.96	\$4.71
		3.75	0.58		\$10.75		\$17.68	
07MH 	Mohair	per 1m		Black		\$1.49		
LBS20G	Light Barrier Seal	20m Roll		Black		\$11.97		
SSH 	100mm Stainless Steel Hinge	Each		Stainless		\$6.62		

Minimum Powdercoat Charge Applies

Section	Description	C/ Anodised	Powder Coated
Single Door Frame Kits			
9213DK21	2100 High Door Kit to suit 2040 high door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 6.5 kg.	\$163.73	\$219.41
9213DK27	2700 High Door Kit to suit full height door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 8 kg	\$201.93	\$270.78
Double Door Frame Kits			
9213DDK21	2100 High Double Door Kit to suit 2040 high double door 2x870 wide . 9mm clearance between doors and frame, 1749mm. 7.5 kg.	\$203.02	\$269.15
9213DDK27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance between doors and frame, 1749mm. 9 kg.	\$247.77	\$326.48
Fanlight Door Frame Kits			
9213FDK27	2700 High Fanlight Door Kit to suit 2040 high door with glazing frame above. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 10 kg.	\$233.57	\$323.57
9213FDDK27	2700 High Fanlight Double Door Kit to suit double door 2x 870 wide with glazing frame above. Available in standard widths (826, 876, 926) 9mm clearance between doors and frame. 13 kg.	\$265.17	\$306.61

All door kits come complete with hinges (2100 kits have 2, 2700 kits have 3), screws and slamstrip.

Glazing Frame Kits		Clear Anodised					
9213GFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$101.50	\$123.33	\$148.44	\$193.19	\$243.39
		1200	\$120.07	\$141.90	\$166.99	\$210.65	\$260.86
		1800	\$139.71	\$162.63	\$187.73	\$231.39	\$281.60
		2100	\$154.99	\$176.82	\$201.93	\$245.58	\$295.79
		2700	\$175.73	\$197.56	\$222.66	\$267.41	\$317.61
		3600	\$217.20	\$239.03	\$264.18	\$307.80	\$358.01

Glazing Frame Kits		Powdercoated					
9213GFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$139.61	\$172.77	\$208.48	\$202.86	\$347.32
		1200	\$165.71	\$197.77	\$234.57	\$298.71	\$372.33
		1800	\$193.98	\$227.12	\$263.93	\$328.07	\$401.82
		2100	\$213.98	\$246.07	\$282.88	\$346.44	\$420.62
		2700	\$245.07	\$277.15	\$313.01	\$379.19	\$452.80
		3600	\$303.81	\$335.85	\$372.67	\$436.81	\$510.42

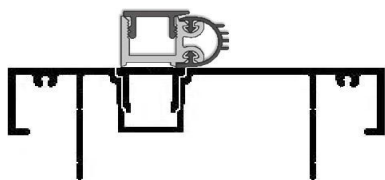
All glazing frame kits come complete with screws. All dimension given are outside dimensions. No credits offered or returns accepted of fabricated items.

Section	Description	C/ Anodised	Powder Coated
Sound Rated Single Door Frame Kits			
6410SRDK21	2100 High Sound Rated Door Kit to suit 2040 high door. To suit 64mm stud and 10mm board . 6kg.	\$269.19	\$302.78
6410SRDK27	2700 High Sound Rated Door Kit to suit full height door. To suit 64mm stud and 10mm board . 7kg.	\$326.01	\$370.18
6413SRDK21	2100 High Sound Rated Door Kit to suit 2040 high door. To suit 64mm stud and 13mm board . 6kg.	\$283.35	\$318.71
6413SRDK27	2700 High Sound Rated Door Kit to suit full height door. To suit 64mm stud and 13mm board . 7kg.	\$343.10	\$389.66
7610SRDK21	2100 High Sound Rated Door Kit to suit 2040 high door. To suit 76mm stud and 10mm board . 6.5kg.	\$267.95	\$300.70
7610SRDK27	2700 High Sound Rated Door Kit to suit full height door. To suit 76mm stud and 10mm board . 7kg.	\$340.24	\$369.14
7613SRDK21	2100 High Sound Rated Door Kit to suit 2040 high door. To suit 76mm stud and 13mm board . 6.5kg.	\$282.06	\$316.53
7613SRDK27	2700 High Sound Rated Door Kit to suit full height door. To suit 76mm stud and 13mm board . 7kg.	\$345.75	\$388.56
9213SRDK21	2100 High Sound Rated Door Kit to suit 2040 high door. To suit 92mm stud and 13mm board . 8kg.	\$286.65	\$321.05
9213SRDK27	2700 High Sound Rated Door Kit to suit full height door. To suit 92mm stud and 13mm board . 8.5kg	\$396.90	\$444.53

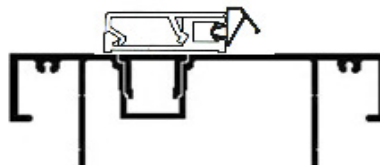
All door kits come complete with hinges (2100 kits have 2, 2700 kits have 3), screws and slamstrip.

Single door kits have a 6mm width clearance

RP10 DS (STC 30 Approx)



DS10-R (STC 34 Approx)



* Please Specify door seal type at time of order

No credits offered or returns accepted of fabricated items.

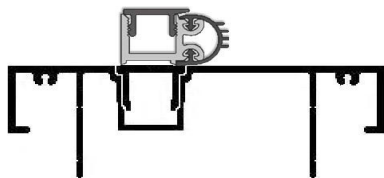
Minimum Powdercoat Charge Applies

Section	Description	C/ Anodised	Powder Coated
Sound Rated Double Door Frame Kits			
6410SRDDK21	2100 High Sound Rated Double Door Kit to suit 2040 high door. To suit 64mm stud and 10mm board . 6.5kg.	\$328.46	\$370.18
6410SRDDK27	2700 High Sound Rated Double Door Kit to suit full height door. To suit 64mm stud and 10mm board . 7.5kg.	\$396.38	\$442.74
6413SRDDK21	2100 High Sound Rated Double Door Kit to suit 2040 high door. To suit 64mm stud and 13mm board . 6.5kg.	\$345.75	\$394.91
6413SRDDK27	2700 High Sound Rated Double Door Kit to suit full height door. To suit 64mm stud and 13mm board . 7.5kg.	\$417.24	\$466.06
7610SRDDK21	2100 High Sound Rated Double Door Kit to suit 2040 high door. To suit 76mm stud and 10mm board . 7kg.	\$327.23	\$370.18
7610SRDDK27	2700 High Sound Rated Double Door Kit to suit full height door. To suit 76mm stud and 10mm board . 7.5kg.	\$398.86	\$446.90
7613SRDDK21	2100 High Sound Rated Double Door Kit to suit 2040 high door. To suit 76mm stud and 13mm board . 7kg.	\$344.46	\$389.66
7613SRDDK27	2700 High Sound Rated Double Door Kit to suit full height door. To suit 76mm stud and 13mm board . 7.5kg.	\$419.85	\$470.42
9213SRDDK21	2100 High Sound Rated double Door Kit to suit 2040 high door. To suit 92mm stud and 13mm board . 8kg.	\$352.80	\$395.14
9213SRDDK27	2700 High Sound Rated Double Door Kit to suit full height door. To suit 92mm stud and 13mm board . 8.5kg.	\$430.64	\$481.57

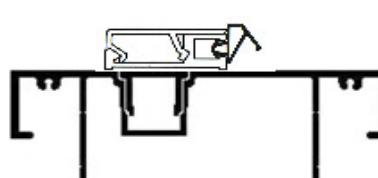
All door kits come complete with hinges (2100 kits have 2, 2700 kits have 3), screws and slamstrip.

Double door kits have a 9mm width clearance

RP10 DS (STC 30 Approx)



DS10-R (STC 34 Approx)


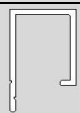
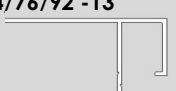
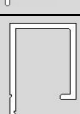




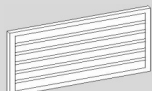

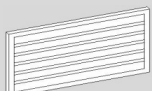
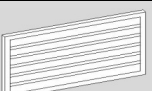
* Please Specify door seal type at time of order

No credits offered or returns accepted of fabricated items.

Minimum Powdercoat Charge Applies

Item	Description	Length	Price
Steel C-Studs Mullion Stiffeners			
64CS3000	64mm C Stud	3	\$19.99
76CS3000	76mm C Stud	3	\$21.12
92CS3000	92mm C Stud	3	\$22.24

Starters							
Section	Description	Length	C/ Anodised		Powder Coated		
			\$/Len	\$/Mtr	\$/Len	\$/Mtr	
SPS64/76 -10 	64/76 10 Split Starter	2.75	\$22.61		\$29.54		
		3.75	\$30.83	\$8.22	\$40.28	\$10.74	
CB64/76-10 	64/7610 Casing Bead	2.75	\$21.22		\$28.15		
		3.75	\$28.94	\$7.72	\$38.39	\$10.24	
SPS64/76/92 -13 	64/76/92 Split starter	2.75	\$27.46		\$31.68		
		3.75	\$37.44	\$9.98	\$43.20	\$11.52	
CB64/76/92 -13 	64/76/92 Casing Bead	2.75	\$23.63		\$30.56		
		3.75	\$32.22	\$8.59	\$41.67	\$11.11	
SHCB 64/76/92 -13 	64/76/92 Shadowline casing bead	2.75	\$25.15		\$32.08		
		3.75	\$34.29	\$9.14	\$43.74	\$11.66	

Section	Description	Length	C/ Anodised	Powder Coated
Return Air Grilles				
615RAG 	H150 x 600	EA	\$75.60	\$99.04
62RAG 	H200 x 600	EA	\$114.00	\$137.22
63RAG 	H300 x 600	EA	\$100.80	\$159.80
64RAG 	H400 x 600	EA	\$132.30	\$186.50
66RAG 	H600 x 600	EA	\$157.50	\$222.17

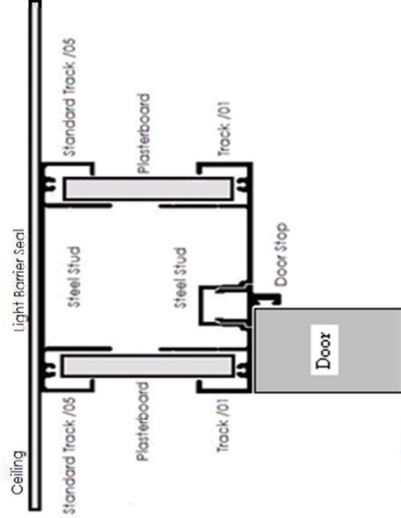
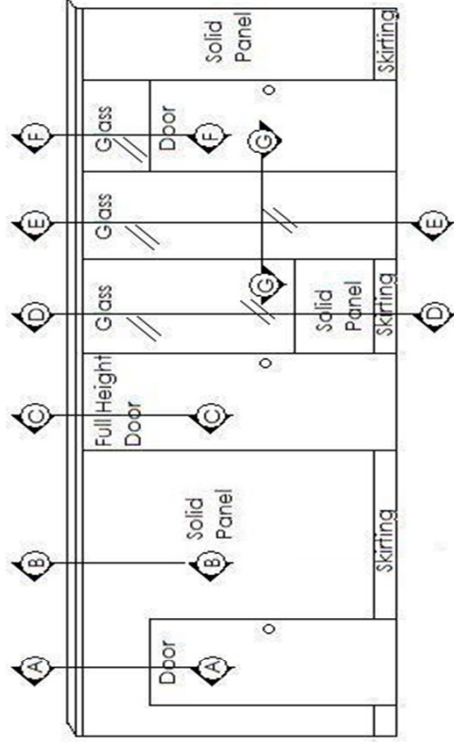
No credits offered or returns accepted of fabricated items.

Minimum Powdercoat Charge Applies

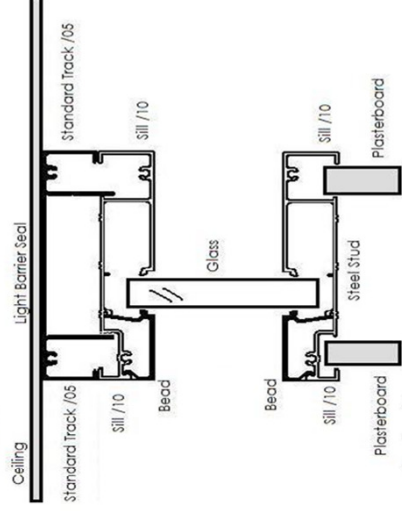
How to read Ion section codes
(Stud Size)/(Board Size)/(Section)
(Stud Size)/(Board Size)/05
(Stud Size)/(Board Size)/04
(Stud Size)/(Board Size)/01
(Stud Size)/(Board Size)/02
(Stud Size)/(Board Size)/10
64/15 for 6410 and 6413 Suite.
(Stud Size)/(Board Size)/10
76/92S for 7610S, 7613S and 9213S Suite



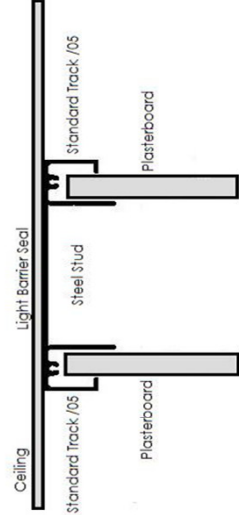
ABN: 60 129 542 589
Unit 6/209 Robinson Road
Geebung QLD 4034
T 07 3865 1544
M 0403 311 929
F 07 3865 1944
sales@ionaluminium.com.au



Section C

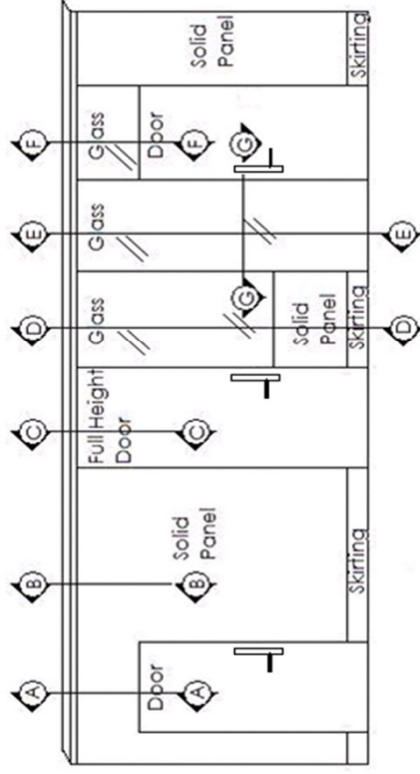


Section D

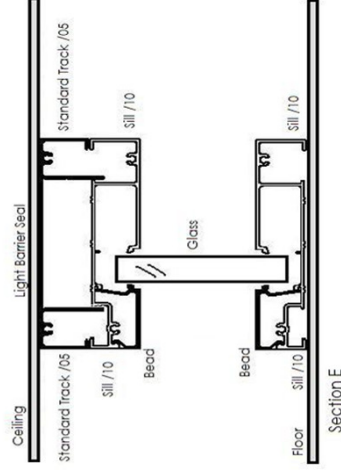


Section B

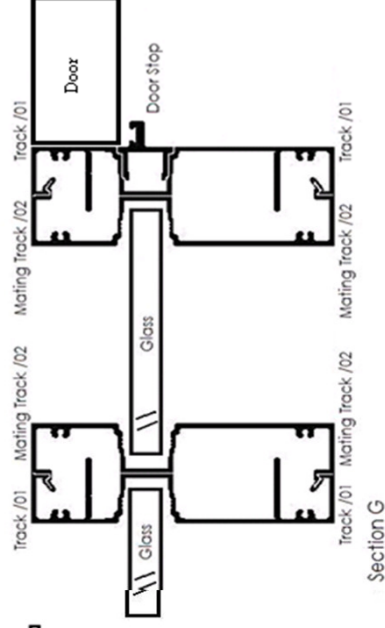
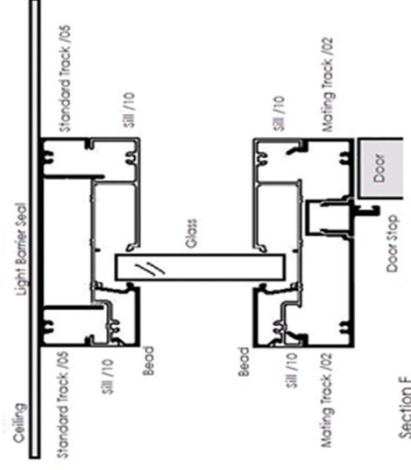
All sections compatible with Brisbane and Gateway Aluminium systems



Recommended Glazing Rubber Sizes	
6mm Glass	P40 both sides
8mm Glass	P113 both sides
10mm Glass	P41 both sides
12mm Glass	P43 one side, P31 other side



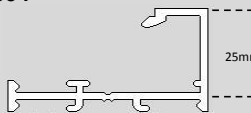


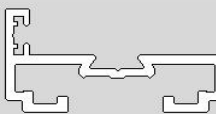
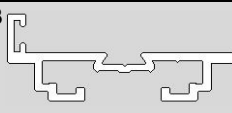


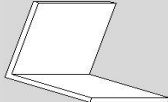
Door Stop Selection (section/side of track)		
Suite	35mm Door	45mm Door
6410	DS20 narrow	DS76/92-40 wide side
6413	DS20 narrow	DS76/20 wide side
7610	DS76/92-40 either	DS76/92-45 either
7613	DS76/20 narrow	DS76/92-45 narrow
9213	DS76/20 narrow	DS76/92-45 narrow



Ion Aluminium

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




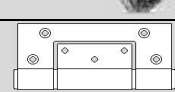
All sections compatible with Brisbane and Gateway Aluminium systems

Section 25mm Leg	Description	Length	Weight		C/ Anodised		Powder Coated	
			Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
AS004 	45mm pocket glazing base. 3 glazing beads can be fitted to create a full mullion.	2.75 3.75	1.31 1.79	0.48	\$21.66 \$29.53	\$7.88	\$26.19 \$35.71	\$9.52
AS005 	Clip in glazing bead which will fit all of the pockets of the AS004.	2.75 3.75	0.59 0.81	0.22	\$11.87 \$16.18	\$4.32	\$12.04 \$16.42	\$4.38
AS006 	Cover plate. Clips to back of AS004.	2.75	0.59	0.22	\$11.95	\$4.35	\$14.44	\$5.25
AS007 	35mm door frame designed to accept a 35mm door, and marry with the AS004 glazing mullion.	2.75 3.75	1.27 1.73	0.46	\$20.13 \$27.44	\$7.32	\$24.34 \$33.19	\$8.85
AS008 	45mm door frame designed to accept up to 50mm door, and marry with the AS004 glazing mullion.	2.75 3.75	1.63 2.22	0.59	\$24.92 \$33.98	\$9.06	\$30.15 \$41.11	\$10.96
IM 	Moulded cover strip for AS007 - AS008	Rubber 1m 50m roll			Black		Grey	
					IMLMB	\$0.42	IMLMG	\$0.42
					IM50RLB	\$20.95	IM50RLG	\$20.95
4545 	45mm Square Box Section for Use as a Stiffener	3.25 6.5	\$34.13 \$68.25	\$10.50	\$35.83 \$71.66	\$11.03	\$36.51 \$73.03	\$11.24
007/S 	Staking angle for AS007 / AS008 door jamb	Each		Mill Finish		007XEA		\$1.10
Door Frame Kits								
Single Door Frame Kits								
4535DK27	2700 High Door Kit to suit 35mm full height door. 6mm clearance between door and frame.				\$99.23		\$112.42	
4545DK27	2700 High Door Kit to suit 45mm full height door. 6mm clearance between door and frame.				\$110.25		\$125.52	
Double Door Frame Kits								
4535DDK27	2700 High Double Door Kit to suit 35mm full height door. 9mm clearance between doors and frame.				\$132.30		\$144.07	
4545DDK27	2700 High Double Door Kit to suit 45mm full height door. 9mm clearance between doors and frame.				\$143.33		\$158.27	

All door kits come complete with hinges (2700 kits have 3), screws and slamstrip.

No credits offered or returns accepted of fabricated items.

Minimum Powdercoat Charge Applies

Section	Description	Length	Weight		C/ Anodised		Powder Coated	
[Suite is 104 mm wide overall]	25mm Leg		Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
64 FLM 	Finless Mullion (Door Frame Converter With 64OSGAP)	2.75	2.31		\$45.85		\$47.67	
		3.75	3.15	0.84	\$62.53	\$16.67	\$65.01	\$17.34
		6.5	5.46		\$108.38		\$112.68	
64 OSGP 	Offset Glazing Pocket	2.75	2.94		\$58.24		\$60.58	
		3.75	4.01	1.07	\$79.42	\$21.18	\$82.61	\$22.03
		6.5	6.94		\$137.66		\$143.19	
64 OSG 	Offset Glazing Sill	2.75	2.31		\$45.97		\$47.90	
		3.75	3.18	0.84	\$62.69	\$16.72	\$65.32	\$17.42
		6.5	5.47		\$108.65		\$113.23	
64 GB 	Glazing Bead	2.75	0.60		\$11.78		\$12.24	
		3.75	0.82	0.22	\$16.07	\$4.28	\$16.70	\$4.45
		6.5	1.40		\$27.85		\$28.94	
64 OSGAP 	Offset Glazing Adaption Plate Fits Finless Mullion	2.75	1.87		\$35.34		\$36.79	
		3.75	2.55	0.68	\$48.20	\$12.85	\$50.16	\$13.38
64 FP 	Flat Filler	2.75	1.08		\$24.26		\$24.95	
		3.75	1.47	0.39	\$33.08	\$8.82	\$34.02	\$9.07
64 SHFP 	Shadowline Flat Filler	2.75	1.42	0.52	\$32.05	\$11.66	\$33.35	\$12.13
DS 76/20 	35mm Door Use thin Mohair 04 MH	2.75	0.74		\$12.88		\$15.16	
		3.75	1.01	0.27	\$17.56	\$4.68	\$20.67	\$5.51
		6.5	1.76		\$30.44		\$35.83	
DS 76/92-40 	40mm Door Use Thin Mohair	2.75	0.69		\$12.88		\$19.66	
		3.75	1.01	0.25	\$17.56	\$4.68	\$26.81	\$7.15
		6.5	1.63		\$30.44		\$46.48	
DS 76/92-45 	45mm Door Use Thin Mohair	2.75	0.69		\$11.49		\$16.86	
		3.75	0.94	0.25	\$15.67	\$4.18	\$23.00	\$6.13
		6.5	1.63		\$27.16		\$39.86	
PF 25 	Pocket Filler	2.75	0.41		\$7.88		\$12.96	
		3.75	0.56	0.15	\$10.75	\$2.87	\$17.68	\$4.71
		6.5	0.98		\$18.63		\$30.64	
04 MH 	Thin Mohair	per 1m		Black		\$1.49		
SSH 	100mm Stainless Steel Hinge	Each		Stainless		\$6.62		

Minimum Powdercoat Charge Applies



64 Finless Mullion Door Kits

Section	Description	C/ Anodised	Powder Coated
Single Door Frame Kits			
64FLMDK27	2700 High Door Kit to suit full height door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 8 kg	\$211.62	\$239.96
Double Door Frame Kits			
64FLMDDK27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance between doors and frame, 1749mm. 9 kg.	\$268.85	\$284.13

All door kits come complete with hinges (2700 kits have 3), screws and thin slamstrip.



64 Offset Glazing Frames

Glazing Frame Kits		Clear Anodised					
64OSGFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$106.56	\$124.92	\$145.88	\$182.55	\$224.39
		1200	\$125.10	\$143.45	\$164.41	\$201.09	\$242.92
		1800	\$146.28	\$164.63	\$185.59	\$222.26	\$264.10
		2100	\$157.94	\$176.30	\$197.25	\$233.93	\$275.76
		2700	\$183.71	\$201.69	\$222.65	\$259.33	\$308.88
		3600	\$225.71	\$244.05	\$265.01	\$301.69	\$351.24

Glazing Frame Kits		Powdercoated					
64OSGFK		Width->	900	1200	1800	2700	3600
		Height	Price	Price	Price	Price	Price
		900	\$111.89	\$131.16	\$153.16	\$191.38	\$235.59
		1200	\$131.36	\$150.65	\$172.63	\$211.14	\$255.07
		1800	\$153.59	\$172.86	\$194.87	\$233.37	\$277.31
		2100	\$165.84	\$185.09	\$207.10	\$245.63	\$289.55
		2700	\$192.90	\$211.77	\$233.78	\$272.30	\$324.32
		3600	\$237.00	\$256.25	\$278.25	\$316.75	\$368.80

All glazing frame kits come complete with screws. All dimensions given are external. No credits offered or returns accepted of fabricated items.

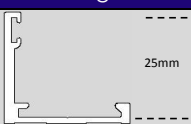
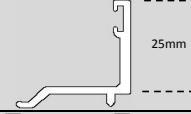
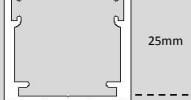
Minimum Powdercoat Charge Applies

Section [Suite is 104mm wide overall]	Description 25mm Leg	Length	Weight		C/ Anodised		Powder Coated	
			Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
64 H 	Head Track	2.75	2.22	0.81	\$50.50	\$18.36	\$53.01	\$19.28
		3.75	3.03	0.81	\$68.87	\$18.36	\$72.29	\$19.28
64 FM 	Finned Mullion	2.75	2.84	1.03	\$72.68	\$26.43	\$75.22	\$27.35
		3.75	3.88	1.03	\$99.11	\$26.43	\$102.57	\$27.35
64 MAP 	Mullion Adaption	2.75	2.46	0.90	\$56.83	\$20.66	\$59.63	\$21.68
		3.75	3.36	0.90	\$77.49	\$20.66	\$81.31	\$21.68
64 BA 	Glazing Base	2.75	2.84	1.03	\$58.30	\$21.20	\$61.22	\$22.26
		3.75	3.87	1.03	\$79.50	\$21.20	\$83.48	\$22.26
64 BE 	Glazing Bead Snaps into 64 BA Glazing Base	2.75	0.87	0.32	\$13.34	\$4.85	\$14.61	\$5.31
		3.75	1.19	0.32	\$18.19	\$4.85	\$19.92	\$5.31
64 DS 35 	35mm Door	2.75	0.74	0.27	\$15.97	\$5.81	\$16.46	\$5.99
		3.75	1.01	0.27	\$21.77	\$5.81	\$22.44	\$5.99
64 DS 40 	40mm Door	2.75	0.74	0.27	\$15.22	\$5.53	\$15.97	\$5.81
		3.75	1.01	0.27	\$20.75	\$5.53	\$21.77	\$5.81
64 DS 45 	45mm Door	2.75	0.68	0.25	\$15.22	\$5.53	\$15.97	\$5.81
		3.75	0.93	0.25	\$20.75	\$5.53	\$21.77	\$5.81
07 MH 	Mohair	per 1m		Black		\$1.49		
SSH 	100mm Stainless Steel Hinge	Each		Stainless		\$6.62		





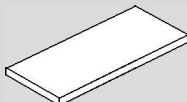




64CGDK27	2700 High Door Kit to suit full height door. Available in standard widths (826, 876, 926) 6mm clearance between door and frame. 8 kg	\$254.68	\$267.91
64CGDDK27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance between doors and frame, 1749mm. 9 kg.	\$323.03	\$339.57

Minimum Powdercoat Charge Applies

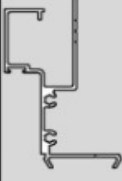




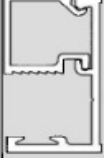
Section [Suite is 99mm wide overall]	Description 25mm Leg	Length	Weight		C/ Anodised		Powder Coated	
			Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
64 DGM 	Double Glazing Mullion	6.5	7.44	1.15	\$147.69	\$22.72	\$153.56	\$23.63
64 DGB 	Double Glazing Base	6.5	6.34	0.98	\$125.78	\$19.35	\$130.77	\$20.12
64 GB 	Glazing bead	6.5	1.40	0.22	\$27.85	\$4.28	\$28.94	\$4.45

Section 25mm Leg	Description	Length	Mill		C/ Anodised		Powder Coated	
			\$/Len	\$/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
DGA/35 	25 x 25 Double Glazing Adaptor	3.25 6.5	\$12.50 \$24.98	\$3.84	\$19.49 \$38.97	\$6.00	\$20.07 \$40.13	\$6.17
DGB/36 	25 x 25 Double Glazing Bead	3.25 6.5	\$8.46 \$16.90	\$2.60	\$14.88 \$29.76	\$4.58	\$15.19 \$30.37	\$4.67
DGC/37 	25 x 25 Double Glazing Channel	3.25 6.5	\$18.43 \$36.86	\$5.67	\$23.44 \$46.89	\$7.21	\$25.83 \$51.67	\$7.95

Minimum Powdercoat Charge Applies

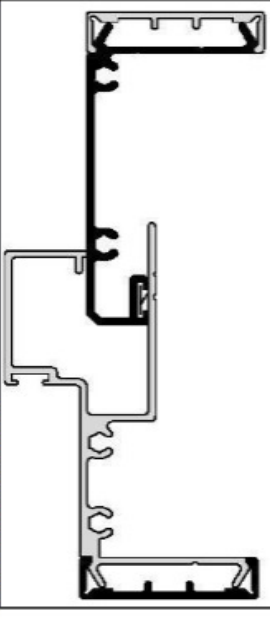
Section	Description	Length	Weight		C/ Anodised		Powder Coated	
			Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
AS70 	Standard 70mm aluminium skirting.	3.66	0.33	1.20	\$19.95	\$5.45	\$22.95	\$6.27
AS100 	Standard 100mm aluminium skirting.	3.66	1.59	0.44	\$28.52	\$7.79	\$31.95	\$8.73
AS125 	Standard 125mm aluminium skirting.	3.66	2.37	0.65	\$35.51	\$9.70	\$39.31	\$10.74
AS150 	Standard 150mm aluminium skirting.	3.66	2.37	0.65	\$42.73	\$11.68	\$44.23	\$12.09
FB-100 	100 X 1.6mm FLAT BAR	4			\$38.85	\$9.71	\$43.00	\$10.75
IM 	Moulded cover strip for aluminium skirting	Rubber			Black		Grey	
		1m			IMLMB	\$0.42	IMLMG	\$0.42
		50m roll			IM50RLB	\$20.95	IM50RLG	\$20.95
SKC100 	Skirting corners for 100 mm skirting	Rubber			Black		Grey	
		Each			\$1.11		\$1.11	
SKC150 	Skirting corners for 125 and 150 skirting	Rubber			Black		Grey	
		Each			\$1.68		\$1.68	
SC620 	6g 20mm pan head screws for skirting	Bag (100)		SCR/6g-100			\$4.41	
		Box (1000)		SCR/6g-1000			\$44.10	

Minimum Powdercoat Charge Applies

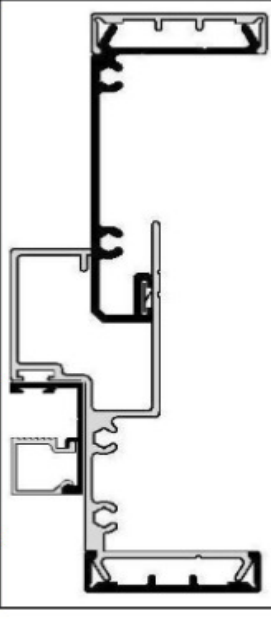
Adjustable Door Frame Sections	
Adjustable Main Frame AMF75-135	
Small Adjuster 75-94 AJ 75-94 75-94mm adjustment range	
Medium Adjuster 95-114 AJ 95-114 95-114mm adjustment range	
Large Adjuster 115-135 AJ 115-135 95-114mm adjustment range	
Architrave ARCH clips to Main Frame and Adjuster	
Glazing Adaptor EN8848 Base and EN7767 bead	

Compatible with Brisbane and Gateway Aluminium Adjustable systems

Door Frame Assembly

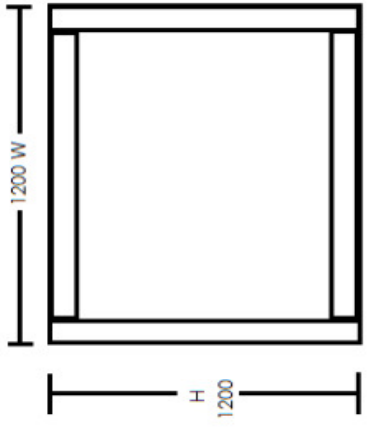


Glazing Frame Assembly



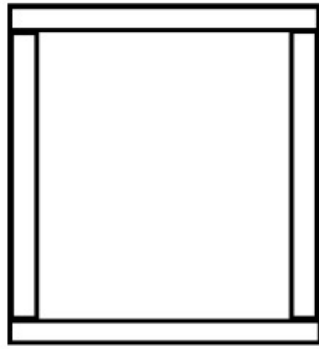
How to Order an Adjustable Glazing Frame Kit

When ordering please give overall sizes



1200 W

H 1200

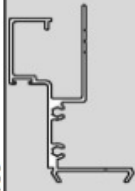
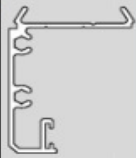



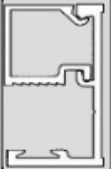


To calculate hole in wall sizes
 Subtract 36mm from overall Width (1200 - 36 = 1164)
 Subtract 36mm from overall Height (1200 - 36 = 1164)



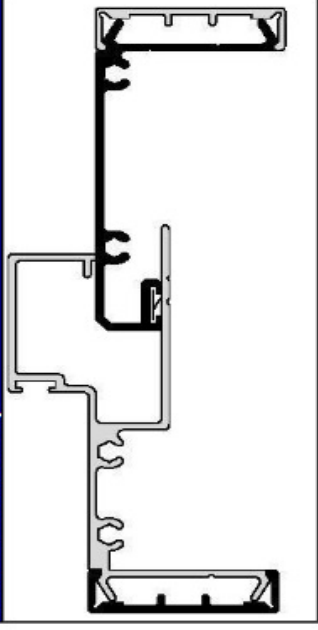
ABN: 60 129 542 589
 Unit 6/209 Robinson Road

Geebung QLD 4034
 T 07 3865 1544
 M 0403 311 929
 F 07 3865 1944
sales@ionaluminium.com.au

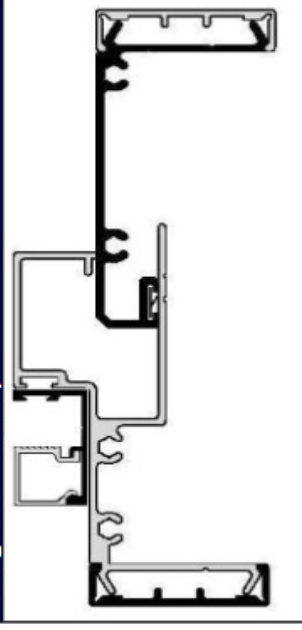
Adjustable Door Frame Sections	
Adjustable Main Frame AMF75-135	
Small Adjuster 75-94 AJ 75-94 75-94mm adjustment range	
Medium Adjuster 95-114 AJ 95-114 95-114mm adjustment range	
Large Adjuster 115-135 AJ 115-135 95-114mm adjustment range	
Architrave ARCH clips to Main Frame and Adjuster	
Glazing Adaptor EN8848 Base and EN7767 bead	

Compatible with Brisbane and Gateway Aluminium Adjustable systems

Door Frame Assembly



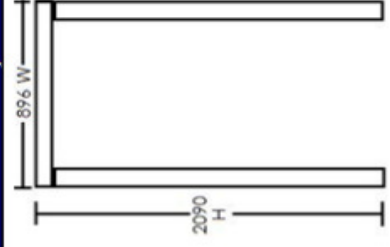
Glazing Frame Assembly



ABN: 60 129 542 589
Unit 6/209 Robinson Road

Geebung QLD 4034
T 07 3865 1544
M 0403 311 929
F 07 3865 1944
sales@ionaluminium.com.au

How to Order an Adjustable Door Frame Kit



When ordering please give overall sizes

To calculate overall size

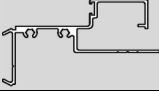

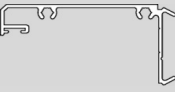
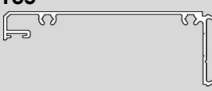


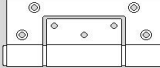
Please allow for 35mm Arch Clearance to top and **each** side of door. Add 15mm to top of door and 3mm to each side of door for swing clearance.

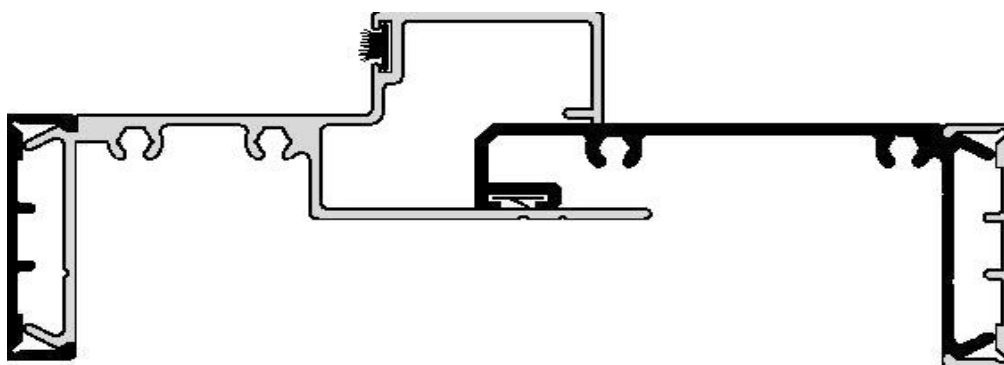
For an 820x2040 door
Width = $820 + 35 + 3 + 35 + 3 = 896\text{mm}$
Height = $2040 + 35 + 15 = 2090\text{mm}$

To calculate opening in wall size

For single and double doors subtract 36mm from overall width (calculated above). Subtract 15r overall width (calculated above)

Please specify if 40mm door Suits 35/40mm doors only

Section	Description	Length	Weight		C/ Anodised		Powder Coated	
			Kg/Len	Kg/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
AMF 75-135 	Adjustable Mainframe	2.15	1.92		\$38.78		\$41.38	
		2.75	2.45	0.89	\$49.61	\$18.04	\$52.93	\$19.25
		3.75	3.34		\$67.65		\$72.17	
AJ 75-94 	Small Adjuster 75-94	2.15	1.02		\$15.53		\$18.13	
		2.75	1.31	0.48	\$19.87	\$7.22	\$23.19	\$8.43
		3.75	1.78		\$27.09		\$31.62	
AJ 95-114 	Medium Adjuster 95-114	2.15	1.18		\$20.27		\$22.87	
		2.75	1.51	0.55	\$25.93	\$9.43	\$29.25	\$10.64
		3.75	2.06		\$35.36		\$39.89	
AJ 115-135 	Large Adjuster 115-135	2.15	1.33		\$25.01		\$27.61	
		2.75	1.70	0.62	\$31.99	\$11.63	\$35.31	\$12.84
		3.75	2.32		\$43.63		\$48.16	
ARCH 	Architrave	2.15	0.44		\$4.85		\$9.73	
		2.75	0.56	0.21	\$6.21	\$2.26	\$12.45	\$4.53
		3.75	0.77		\$8.47		\$16.97	
VS 	V Seal	per 1m		Black		\$0.91		
SSH 	100mm Stainless Steel Hinge	Each		Stainless		\$6.62		



No credits offered or returns accepted of fabricated items.

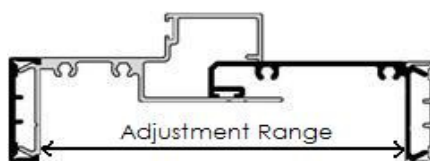
Minimum Powdercoat Charge Applies



Adjustable Door Frame Kits

Section	Description	C/ Anodised	Powder Coated
Single Door Frame Kits			
75-94mm Adjustment Range (Small)			
ADFK 75-94/21	2100 High Door Kit to suit 2040 high door. Available in standard widths (826, 876, 926) 6mm clearance. 9kg.	\$201.48	\$240.12
ADFK 75-94/27	2700 High Door Kit to suit full height door. Available in standard widths (826, 876, 926) 6mm clearance. 11 kg.	\$247.77	\$293.64
95-114mm Adjustment Range (Medium)			
ADFK 95-114/21	2100 High Door Kit to suit 2040 high door. Available in standard widths (826, 876, 926) 6mm clearance. 9.5kg.	\$207.97	\$246.68
ADFK 95-114/27	2700 High Door Kit to suit full height door. Available in standard widths (826,876,926) 6mm clearance. 11.5kg.	\$252.17	\$299.06
115-135mm Adjustment Range (Large)			
ADFK 115-135/21	2100 High Door Kit to suit 2040 high door. Available in standard widths (826, 876, 926) 6mm clearance. 10kg.	\$214.48	\$253.22
ADFK 115-135/27	2700 High Door Kit to suit full height door. Available in standard widths (826,876,926) 6mm clearance. 12.5kg.	\$259.97	\$307.80
Double Door Frame Kits			
75-94mm Adjustment Range (Small)			
ADDFK 75-94/21	2100 High Double Door Kit to suit 2040 high double door 2x870 wide . 9mm clearance, 1749mm. 10kg.	\$244.37	\$290.34
ADDFK 75-94/27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance, 1749mm. 12.5kg.	\$292.47	\$347.09
95-114mm Adjustment Range (Medium)			
ADDFK 95-114/21	2100 High Double Door Kit to suit 2040 high double door 2x870 wide . 9mm clearance, 1749mm. 11kg.	\$253.47	\$298.78
ADDFK 95-114/27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance, 1749mm. 13kg.	\$302.86	\$356.92
115-135mm Adjustment Range (Large)			
ADDFK 115-135/21	2100 High Double Door Kit to suit 2040 high double door 2x870 wide . 9mm clearance, 1749mm. 11kg.	\$261.27	\$306.71
ADDFK 115-135/27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance, 1749mm. 14kg.	\$311.97	\$366.73

All door kits come complete with hinges (2100 kits have 2, 2700 kits have 3), screws and slamstrip.



No credits offered or returns accepted of fabricated items.

Minimum Powdercoat Charge Applies



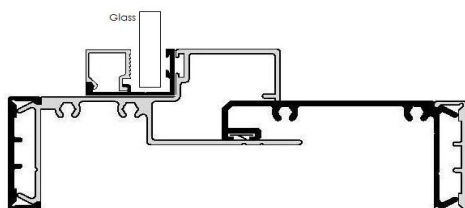
Adjustable Glazing Frame Kits

Glazing Frame Kits

75-94mm Adjustment Range (Small)

Clear Anodised

75-94 GFK

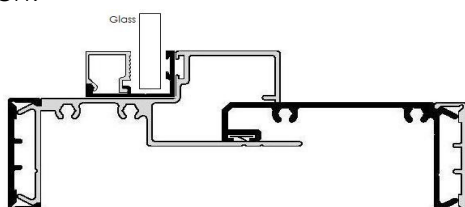


Width->	1200	1800	2100	2700	3000
Height	Price	Price	Price	Price	Price
1200	\$219.68	\$254.76	\$272.97	\$315.87	\$384.75
1800	\$254.76	\$292.79	\$310.24	\$349.51	\$418.55
2100	\$274.27	\$308.06	\$327.57	\$358.25	\$438.06
2700	\$315.87	\$349.67	\$369.15	\$410.76	\$475.76
3000	\$384.75	\$418.55	\$438.06	\$479.64	\$548.54

75-94mm Adjustment Range (Small)

Powdercoated

75-94 GFK



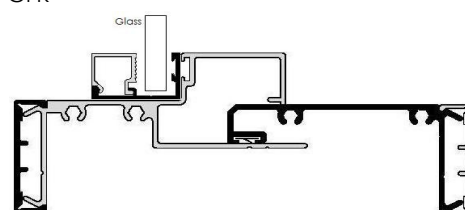
Width->	1200	1800	2100	2700	3000
Height	Price	Price	Price	Price	Price
1200	\$280.51	\$319.74	\$350.36	\$407.12	\$497.71
1800	\$319.74	\$372.19	\$397.30	\$451.87	\$542.46
2100	\$352.55	\$397.30	\$422.40	\$476.97	\$568.66
2700	\$404.91	\$451.87	\$476.97	\$532.64	\$618.87
3000	\$497.71	\$542.46	\$568.66	\$619.92	\$713.32

Glazing Frame Kits

95-114mm Adjustment Range (Medium)

Clear Anodised

95-114 GFK

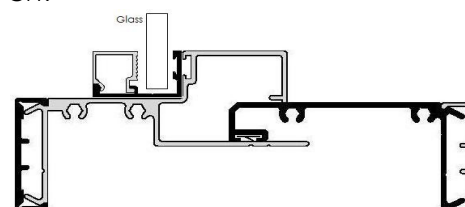


Width->	1200	1800	2100	2700	3000
Height	Price	Price	Price	Price	Price
1200	\$227.47	\$263.88	\$283.35	\$324.96	\$397.75
1800	\$263.88	\$300.27	\$319.77	\$362.67	\$434.94
2100	\$280.77	\$319.77	\$336.66	\$382.16	\$453.64
2700	\$326.27	\$361.36	\$382.16	\$425.05	\$496.55
3000	\$397.75	\$434.14	\$453.64	\$496.55	\$569.32

95-114mm Adjustment Range (Medium)

Powdercoated

95-114 GFK



Width->	1200	1800	2100	2700	3000
Height	Price	Price	Price	Price	Price
1200	\$288.15	\$336.18	\$361.27	\$415.85	\$510.81
1800	\$336.18	\$383.10	\$408.21	\$464.97	\$559.92
2100	\$358.16	\$408.21	\$431.13	\$490.08	\$583.94
2700	\$416.94	\$462.79	\$490.08	\$546.83	\$639.61
3000	\$510.81	\$558.85	\$583.94	\$639.61	\$734.56

All glazing frame kits come complete with screws. All dimensions given are external.

No credits offered or returns accepted of fabricated items.

Minimum Powdercoat Charge Applies

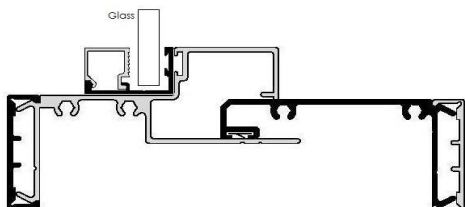
Effective August - 2014 | ALL Prices ex GST

Glazing Frame Kits

115-135mm Adjustment Range (Large)

Clear Anodised

115-135 GFK

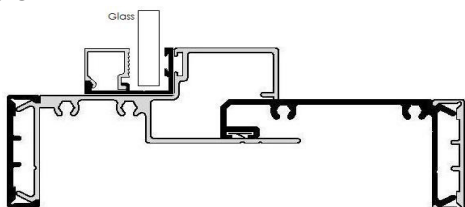


Width->	1200	1800	2100	2700	3000
Height	Price	Price	Price	Price	Price
1200	\$235.26	\$271.68	\$291.59	\$336.66	\$410.76
1800	\$271.67	\$309.35	\$330.15	\$374.36	\$448.46
2100	\$292.47	\$330.15	\$349.67	\$395.15	\$469.25
2700	\$336.66	\$374.09	\$395.15	\$439.33	\$513.44
3000	\$410.76	\$448.46	\$475.76	\$513.44	\$587.55

115-135mm Adjustment Range (Large)

Powdercoated

115-135 GFK



Width->	1200	1800	2100	2700	3000
Height	Price	Price	Price	Price	Price
1200	\$295.79	\$343.81	\$373.29	\$427.85	\$523.91
1800	\$343.81	\$391.84	\$419.13	\$476.97	\$573.03
2100	\$370.01	\$419.13	\$444.23	\$503.17	\$599.22
2700	\$427.85	\$476.97	\$503.17	\$561.02	\$657.09
3000	\$523.91	\$573.03	\$610.14	\$657.09	\$753.12

All glazing frame kits come complete with screws. All dimensions given are external



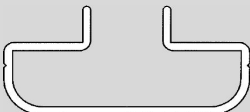
Geometrics





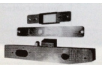
Section	Code	Length	Price	
Angles			Clear	Powdercoat*
12 x 12 x 1.6 Angle	121216A65	6.50	\$16.03	\$16.68
20 x 12 x 1.6 Angle	201216A65	6.50	\$19.60	\$20.37
20 x 20 x 1.6 Angle	202016A65	6.50	\$23.84	\$24.79
20 x 20 x 3.0 Angle	20203A65	6.50	\$41.14	\$42.78
25 x 20 x 1.6 Angle	252016A65	6.50	\$25.33	\$26.34
25 x 25 x 1.6 Angle	252516A65	6.50	\$27.69	\$28.80
25 x 25 x 3.0 Angle	25253A65	6.50	\$50.45	\$52.47
32 x 20 x 1.6 Angle	322016A65	6.50	\$28.90	\$30.05
40 x 12 x 1.6 Angle	401216A65	6.50	\$28.90	\$30.05
40 x 20 x 1.6 Angle	402016A65	6.50	\$33.30	\$34.63
40 x 25 x 1.6 Angle	402516A65	6.50	\$35.66	\$37.08
40 x 40 x 1.6 Angle	404016A65	6.50	\$49.36	\$51.33
40 x 40 x 3.0 Angle	40403A65	6.50	\$93.58	\$97.32
50 x 25 x 1.6 Angle	502516A65	6.50	\$41.35	\$43.00
50 x 50 x 1.6 Angle	505016A6	6.50	\$80.58	\$83.80
50 x 50 x 3.0 Angle	50503A65	6.50	\$104.37	\$108.54
70 x 25 x 1.6 Angle	702516A65	6.50	\$67.16	\$69.84








Channels				
10 x 10 x 1.6 Channel	101016C65	6.50	\$20.58	\$21.40
12 x 12 x 1.6 Channel	121216C65	6.50	\$22.47	\$23.37
16 x 16 x 1.6 Channel	161616C65	6.50	\$28.90	\$30.05
20 x 20 x 1.6 Channel	202016C65	6.50	\$35.58	\$37.01
25 x 20 x 1.6 Channel	252025C65	6.50	\$38.01	\$39.53
25 x 25 x 1.6 Channel	252516C65	6.50	\$44.67	\$46.45
25 x 25 x 3.0 Channel	25253C65	6.50	\$80.83	\$84.06
25 x 40 x 3.0 Channel	25403C65	6.50	\$115.36	\$119.98
40 x 25 x 3.0 Channel	40253C65	6.50	\$97.89	\$101.81

Minimum Powdercoat Charge Applies

Section	Code	Length	Price	
Flats			Clear	Powdercoat*
20 x 1.6 Flat	2016F40A	4.00	\$9.90	\$10.30
20 x 3.0 Flat	2030F40A	4.00	\$15.26	\$15.87
25 x 1.6 Flat	2516F40A	4.00	\$14.06	\$14.62
25 x 3.0 Flat	2530F40A	4.00	\$18.18	\$18.90
40 x 3.0 Flat	4030F40A	4.00	\$29.10	\$30.26
50 x 3.0 Flat	5030F40A	4.00	\$36.44	\$37.89
100 x 1.6 Flat	10016F40A	4.00	\$38.85	\$40.40
100 x 3.0 Flat	10030F40A	4.00	\$72.79	\$75.70

Slatwall Section			
	SW241M	2.42	\$7.00


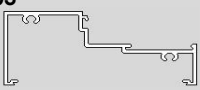







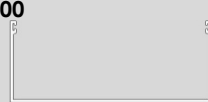
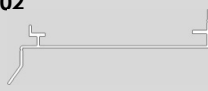

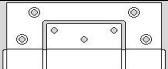
Section	Description	C/ Anodised	Powder Coated
35mm Aluminium Doors			
ALD 35 21	 Made to suit maxim Size 2100 X 1000	\$402.97	\$414.54
ALD 35 30	 Made to suit maxim Size 3000 x 1000	\$443.27	\$457.71
ALD 35 21-125	 125mm Mid Rail made to suit maxim Size 2100 x 1000	\$431.56	\$444.64
ALD 45 30-125	 125mm Mid Rail made to suit maxim Size 3000 x 1000	\$471.87	\$488.69
Synergy Lock	 Pentagon Locks supersede Synergy Locks Includes our standard Synergy handles	\$292.16	
Single Action Lock	Lockwood Cylinder and Lever	\$236.93	
Flush Bolt	Flush Bolt with 23cm Short Extension	\$15.59	

Section	Description	C/ Anodised	Powder Coated
45mm Aluminium Doors			
ALD 45 21	 Made to suit maxim Size 2100 x 1000 26kg	\$441.00	\$478.38
ALD 45 30	 Made to suit maxim Size 3000 x 1000 26kg	\$498.62	\$551.25
ALD 45 21-125	 125mm Mid Rail made to suit maxim Size 2100 x 1000 28kg	\$478.49	\$520.38
ALD 45 30-125	 125mm Mid Rail made to suit maxim Size 3000 x 1000 28kg	\$529.20	\$583.94
ALD 45 21-200	 200mm Mid Rail made to suit maxim Size 2100 x 1000 30kg	\$496.13	\$542.43
ALD 45 30-200	 200mm Mid Rail made to suit maxim Size 3000 x 1000 30kg	\$554.07	\$612.44
Synergy Lock	 Pentagon Locks supersede Synergy Locks Includes our standard Synergy handles	\$292.16	

All Aluminium Doors come assembled (Flat pack if required)

A Door hardware fitting service is offered with purchases of Aluminium Doors (Synergy Style)

Minimum Powdercoat Charge Applies

Section	Description	Length	Mill		C/ Anodised		Powder Coated	
			\$/Len	\$/Mtr	\$/Len	\$/Mtr	\$/Len	\$/Mtr
AS701 	Jamb / Mullion	6.5	\$102.92	\$15.83	\$124.49	\$19.15	\$142.30	\$21.89
AS703 	Sill / Transome	6.5	\$92.00	\$14.15	\$105.45	\$16.22	\$126.74	\$19.50
AS705 	Glazing Bead	6.5	\$31.05	\$4.78	\$43.07	\$6.63	\$44.36	\$6.83
AS713 	Door Stop (35 mm)	6.5	\$27.16	\$4.18	\$38.35	\$5.90	\$39.00	\$6.00
AS707 	Door Stop (45 mm)	6.5	\$25.59	\$3.94	\$37.31	\$5.74	\$37.64	\$5.79
AS715 	Pocket Filler (Flush)	6.5	\$18.84	\$2.90	\$24.64	\$3.79	\$30.29	\$4.66
SLDSA 	Plant on Door Stop	6.5			\$25.35	\$3.90	\$36.79	\$5.66
AS709 	Glazing Adaptor	6.5	\$62.99	\$9.69	\$74.94	\$11.53	\$88.52	\$13.62
AS711 	Flush Filler	6.5	\$43.88	\$6.75	\$55.90	\$8.60	\$59.31	\$9.12
AS700 	Sub Head	6.5	\$107.84	\$16.59	\$119.85	\$18.44	\$135.95	\$20.92
AS702 	Sub Sill	6.5	\$133.29	\$20.51	\$141.96	\$21.84	\$154.79	\$23.81
007BS 	Small Bulb Seal	L/M			Black		\$1.54	
SSH 	100mm Stainless Steel Hinge	Each			Stainless		\$6.62	

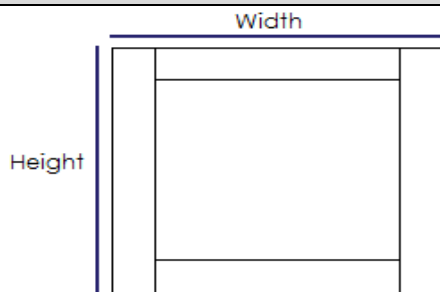
Minimum Powdercoat Charge Applies

Section	Description	C/ Anodised	Powder Coated
Single Door Frame Kits			
LDDK21	2100 High Door Kit to suit 2040 high door. Available in standard widths (826, 876, 926) 6mm clearance.	\$252.17	\$293.61
LDDK27	2700 High Door Kit to suit full height door. Available in standard widths (826, 876, 926) 6mm clearance.	\$297.66	\$348.69
Double Door Frame Kits			
LDDDK21	2100 High Double Door Kit to suit 2040 high double door 2x870 wide . 9mm clearance, 1749mm.	\$317.28	\$359.68
LDDDK27	2700 High Double Door Kit to suit full height double door 2x870 wide. 9mm clearance, 1749mm.	\$356.16	\$360.13
Fanlight Door Frame Kits			
LDSDK27	2700 High Fanlight Door Kit to suit 2040 high door with glazing frame above. Available in standard widths (826, 876, 926) 6mm clearance.	\$365.64	\$421.00
LDSDDK27	2700 High Double FanlightDoor Kit to suit 2040 high door with glazing frame above. 9mm clearance, 1749mm.	\$454.18	\$526.81

All door kits come complete with hinges (2100 kits have 2, 2700 kits have 3), screws and slamstrip.

Glazing Frame Kits

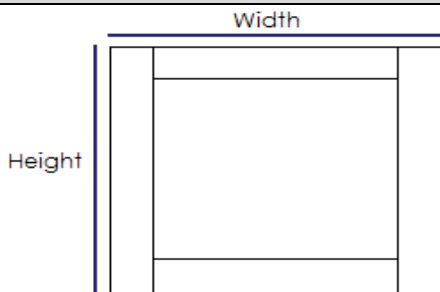
LDGFK



Width->	900	1200	1800	2700	3600
Height	Price	Price	Price	Price	Price
900	\$165.90	\$196.47	\$230.30	\$290.34	\$358.16
1200	\$199.74	\$231.39	\$265.23	\$325.26	\$394.02
1800	\$240.12	\$271.78	\$305.61	\$365.64	\$434.41
2100	\$261.95	\$293.61	\$327.44	\$387.47	\$456.24
2700	\$308.89	\$340.54	\$375.47	\$435.50	\$503.17
3600	\$389.66	\$421.30	\$455.14	\$515.17	\$583.94

Glazing Frame Kits

LDGFK



Powdercoated					
Width->	900	1200	1800	2700	3600
Height	Price	Price	Price	Price	Price
900	\$188.90	\$225.24	\$265.60	\$337.04	\$418.81
1200	\$227.75	\$265.41	\$305.75	\$377.17	\$458.94
1800	\$273.99	\$311.63	\$351.46	\$423.41	\$505.19
2100	\$299.02	\$336.66	\$377.01	\$448.43	\$530.23
2700	\$337.04	\$410.28	\$432.08	\$503.49	\$584.19
3600	\$445.45	\$483.09	\$523.45	\$594.87	\$676.66

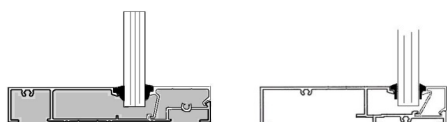
All glazing frame kits come complete with screws. All dimension given are outside dimensions. No credits offered or returns accepted of fabricated items.

Minimum Powdercoat Charge Applies

GLAZING WEDGE GUIDE RECOMMENDED

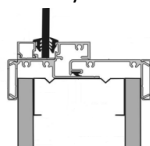
Partition Systems

64 Offset Glazing Suite



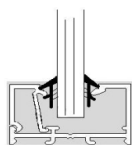
6mm Glass	P40 Glazing Rubber both sides
8mm Glass	P113 Glazing Rubber both sides
10mm Glass	P41 Bothsides
12mm Glass	P43/1 One side with P31/29 or wet glaze

Adjustable Partition System



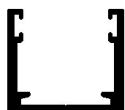
6mm Glass	P115 Glazing Rubber both sides
8mm Glass	P36/4 Glazing Rubber both sides
10mm Glass	P40/45 Glazing Rubber both sides

45mm Slimline Glazing Suite



6mm Glass	P17/75 Glazing Rubber both sides
8mm Glass	P115 Glazing Rubber both sides
10mm Glass	P40 Glazing Rubber both sides
12mm Glass	P40/45 Glazing Rubber both sides

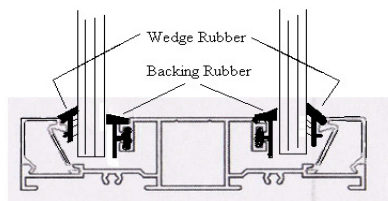
25mm Double Glazing Suite



6mm Glass	SC1 Captive Wedge one side with P492
8mm Glass	SC1 Captive Wedge one side with P40
10mm Glass	SC2 Captive Wedge one side with P40/45
12mm Glass	SC2 Captive Wedge one side with P41

64 Double Glazing Suite

Backing Rubber 509-53



6mm Glass	31-60 Wedge and Backing Rubber 509-53
8mm Glass	28-50 Wedge and Backing Rubber 509-53
10mm Glass	47-28 Wedge and Backing Rubber 509-53



Conditions of Sale

Payment Conditions: Unless credit terms have been agreed to in writing, goods are only available COD. Ion Aluminium Pty Ltd extends credit on a strict 30 day basis after approval of a completed credit application.

Limit of Liability: No claims for faulty or damaged goods will be entertained unless notification of such faults or damage is made at the time of delivery or collection.

Any claim that less than the quantity of goods ordered has been delivered must be made immediately upon receipt of the goods. No such claim will be recognised unless received by Ion Aluminium Pty Ltd within 24 hours of delivery.

No liability for indirect or consequential loss will be accepted for product faults, unsuitability, excessive tolerances, colour variances or failure to deliver, or for any other cause whatsoever. Liability is limited solely to replacement of product or refund on return of goods.

Except for those conditions and warranties implied by the Trade practice Act 1974 as amended from time to time, or other sale of goods or consumer protection legislation which may not be excluded, the purchaser agrees that it has not relied on any inducement, representation or statement made by or on behalf of the company in purchasing the goods and that there are no implied conditions or warranties herein and no collateral contracts in connection herewith.

Ion Aluminium accepts no liability for costs incurred due to incorrect take-offs, estimates, or quotes.

Pricing: The prices specified for the goods are subject to the Company's prices and charges in effect at the time of shipment.

GST: Gst will be borne by the purchaser

Suitability for Use: It is the purchaser's responsibility to determine that the product or surface finish is fit for the intended end use.

Cancellations: Orders for processing cannot be cancelled once processing has commenced

Partial Shipment: Where the goods are to be delivered by partial shipment, each partial shipment shall be deemed to be sold under a separate contract. Any failure on the part of Ion Aluminium Pty Ltd to deliver within the time stated shall not entitle the Purchaser to repudiate the contract with regard to the balance remaining undelivered.

Returns: Clear anodised, non manufactured, goods only may be returned for credit provided they are returned in a new saleable condition. A handling fee of 20% will apply to all returns, and any freight costs will be borne by the customer.

Delivery and Conditions

A: Delivery will be made to dock or kerbside only

B: Deliveries which include Doors will require an "offsider" (at an additional cost) or customer assistance in unloading.

C: Goods directed to building sites will only be made available to your nominated representative.

D: Receipt of goods must be signed for.

E: If delivery is unable to be effected in accordance with these provisions, goods will be returned to our store and an aborted delivery charged (a second delivery will be charged when new receipt arrangements are made).

F: The date for delivery is the estimated date for delivery only, and the company shall be under no liability for any loss or damage howsoever arising if the goods are not delivered by that date.

G: Deliveries to the Brisbane Metro area will incur a fee of \$40.00 plus GST. Other areas may incur an additional fee.

Progress Payments: Progress payments or deposits may be required prior to processing orders specific to customer's requirements. ie non stock lines.

Cutting: A 5% surcharge will apply for all full length orders which require cutting.

Default: Should default be made by the customer in paying any sum due to Ion Aluminium Pty Ltd when it becomes due Ion Aluminium Pty Ltd may suspend all further deliveries until the default has been made good.

The title in respect to the goods supplied will not pass to the customer until such time as full payment has been received by the company. The sale of the goods by the customer to a third party prior to the passing of title to the customer will be deemed to have been made by the customer as agent for Ion Aluminium Pty Ltd, and the sale proceeds sufficient to cover the price of the goods shall be held in trust for the company as its property.

In the event of the Purchaser having a bankruptcy notice issued against them, or in the case of a company, if an administrator or a liquidator has been appointed, and in the event of goods having been supplied by Ion Aluminium Pty Ltd and full payment for such goods not having been received by Ion Aluminium Pty Ltd, then Ion Aluminium Pty Ltd shall have the full and unfettered right to enter onto the premises or yard or property or building site of the customer at any time and take possession of such goods in respect of which payment has not been made to Ion Aluminium Pty Ltd. Ownership of such goods at all times remains vested in the company.

Governing Law: All contracts of sale shall be construed according to the laws of the State of Queensland.



Credit Application

Ion Aluminium
6/209 Robinson Road
Geebung QLD 4034
Phone: 07 3865 1544
Fax: 07 3865 1944
Email: sales@ionaluminium.com.au



Credit Application

Registered Company Name: _____

Please Tick ☐ Company ☐ Partnership ☐ Sole Trader

Trading As: _____

ABN: _____

Business Address: _____

Postal Address: _____

Registered Address: _____

Business Phone: _____ Mobile Phone: _____

Fax Number: _____ Email: _____

Nature of Business: _____ Years of Trading: _____

Is the Customer a Trustee for any Trust? Yes / No

Full Name of Trust: _____

Please list below details of Directors / Partners / and or Spouse;

Name: _____ D.O.B ____ / ____ / ____
Private Address: _____ Post Code: _____
Private Phone No: _____ Mobile No: _____
Drivers License No: _____ Expiry Date: _____ State: _____

Name: _____ D.O.B ____ / ____ / ____
Private Address: _____ Post Code: _____
Private Phone No: _____ Mobile No: _____
Drivers License No: _____ Expiry Date: _____ State: _____

Name: _____ D.O.B ____ / ____ / ____
Private Address: _____ Post Code: _____
Private Phone No: _____ Mobile No: _____

Anticipated Monthly Purchases: \$ _____ Year Business Commenced: _____

Present Ownership by Properties Has Been For: _____ years

Sales Contact: _____ Accounts Contact: _____

Bank: _____ Branch: _____ Ph: _____

Account Name: _____ B S B: _____ Account Number: _____

Overdraft Facilities: Yes / No Limit: _____

Has any Director, Proprietor or partner ever been declared Bankrupt or had their affairs administered in accordance with the Bankruptcy Act? Yes / No If yes, please provide details:

What is the value of the following assets of the Business?

Stock: \$ _____ Debtors: \$ _____

Plant and Equipment (not leased or hired): \$ _____

Are any of the stock, debtors, plant and equipment subject to any security such as mortgage debenture? :

Yes / No if yes, to whom (please provide details)



Credit Application

Trade References: **Please supply a minimum of 3 trade references.**

Company: _____ Phone: _____

Contact: _____ Fax: _____

Company: _____ Phone: _____

Contact: _____ Fax: _____

Company: _____ Phone: _____

Contact: _____ Fax: _____

Company: _____ Phone: _____

Contact: _____ Fax: _____

Credit Application – Agreement

I/ We the applicant (s) agree to abide by the following terms and conditions should we be granted a credit account by Ion Aluminium

Pty Ltd.

1. The credit account is to be paid in full within 30 days from the month of invoice
2. Invoices for processed material such as powder coating will be dated at the completion of the work, not when the goods are collected for delivered.
3. Interest may be charged on all overdue accounts, at the discretion of Ion Aluminium Pty Ltd, at the Westpac Bank's current overdraft rate, plus 5% to be calculated and applied on a monthly basis.
4. Ion Aluminium Pty Ltd shall retain legal title to all goods supplied in accordance with the credit account until payment is received by Ion Aluminium Pty Ltd.
5. Credit facilities may be withdrawn at Ion Aluminium Pty Ltd discretion and without notice, following any breach of any of the terms and conditions herein.
6. The Applicant(s) agrees to pay all reasonable incurred and expected to be incurred internal and external collections costs, including preparation costs, commissions and legal charges, on all monies outstanding on the credit account should the applicant(s) breach any terms or conditions herein as a result of any such action taken by Ion Aluminium Pty Ltd to recover this debt.
7. The applicant (s) hereby grants Ion Aluminium Pty Ltd authority to make inquiries of whomever is deemed necessary for the purpose of assessing this application for credit, and further permits those giving the information to do so without restrictions.
8. In event of this application being successful, a fixed credit limit will be determined by Ion Aluminium Pty Ltd. Should the balance exceed the limit Ion Aluminium Pty Ltd reserves the right to withhold the supply of goods and services without notice.
9. Credit Limits may be revised after a three month trading history has been established.
10. The applicant agrees to be bound by the terms and conditions of sale of Ion Aluminium Pty Ltd as enclosed herewith. Receipt of these conditions is hereby acknowledged.
11. The abovementioned terms and conditions may be subject to revision. Ion Aluminium Pty Ltd will notify customers of these changes in writing and the continued use of credit facilities will be taken as acceptance of these revised terms. If the applicant has any doubts or questions about any revised terms they agree to seek clarification prior to using credit facilities.

Signature of Applicant: _____

Name (Please print): _____

Title: _____

Date: _____



Credit Application

Credit Application – Personal Guarantee

All directors of the applicant company applying for a 30 Day trading Accounts with Ion Aluminium Pty Ltd are required to complete this document.

Full Names of Guarantors

Since Ion Aluminium Pty Ltd, ABN 60 129 542 589 have agreed to trade or continue to trade with:

Full name and ABN of Your Company (the company)

I/We guarantee payment of all amounts owing by the company to Ion Aluminium Pty Ltd, and indemnify Ion Aluminium Pty Ltd for any loss or damage it may suffer for any reason if the company does not pay Ion Aluminium Pty Ltd any amounts owing to Ion Aluminium Pty Ltd including amounts owing in relation to goods supplied or delivery by Ion Aluminium Pty Ltd before or after the date of the guarantee.

My/our liability under the guarantee continues until all accounts the company owes Ion Aluminium Pty Ltd have been paid. I/We are still liable even if Ion Aluminium Pty Ltd gives the company extra time to pay, changes the trading terms with the company without my/our consent, a person who was to sign this or another guarantee dies not do so, or anything else happens which would otherwise have the effect of releasing me/us from this guarantee. beyond any credit limit in force now or in the future, tells the company it does not have to pay, is slow in enforcing this guarantee, extends the amount of credit given to the company

Fidelity statement: If you are unsure of the content, intention, terminology or your liability under the terms of the guarantee, you are advised to consult your accountant or solicitor.

Signed by the guarantors in the presence of:

All directors must sign and have their signatures witnessed.

Declared at _____ on the _____ day of _____ 20_____.

Signature of Guarantor (1)

Signature of Witness

Name of Guarantor

Name of Witness

Personal Address of Guarantor

Personal Address of Witness

Signature of Guarantor (2)

Signature of Witness

Name of Guarantor

Name of Witness

Personal Address of Guarantor

Personal Address of Witness

Signature of Guarantor (3)

Signature of Witness

Name of Guarantor

Name of Witness

Personal Address of Guarantor

Personal Address of Witness

